

Date: Thursday, 29/05/2008 11:04:52 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CONNECTOR
Job Number :	39558		
Estimate Number :	10014		
P.O. Number :		Part Number :	D2067
This Issue :	29/05/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2067 REV A1
First Issue :	/ /	Project Number :	N/A
Previous Run :	37483	Drawing Revision :	A1
	Type :	Material :	
	R & D SM/MED FAB	Due Date :	10/06/2008
Written By :		Qty:	40 Um: Each
Checked & Approved By :	<u>JUD 08.5.29</u>		
Comment :	Est Rev:E 02.09.09 Re-format; Added AN960JD10 KJ		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6464

Purchase Part Number: FT319

Supplier: Arens Controls

Certificate of conformity is required

0208/05/30(40)

2.0	FT319	Connector
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)
 Connector

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

0208/06/13(40)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

0208/06/16(40)

5.0	AN960JD10	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 AN960JD10

Washer

M1080770208/06/16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 29/05/2008 11:04:52 AM
User: Julie Leçocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CONNECTOR

Job Number: 39558

Part Number: D2067

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L3

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number

Description Batch

1 MS21042-L3

Nut (or L3)

1107644

39558

08/06/16

1107644

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2067. Only engage two threads.

08/06/16

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/06/16

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

5710

08/06/17

10.0

QC21

FINAL INSPECTION/W/O RELEASE



08/06/19

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08-06-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

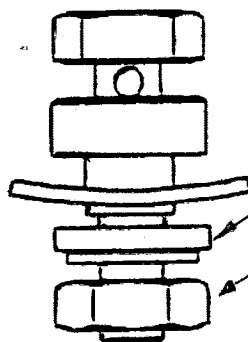


DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED 	DRAWING NO. D2067	REV. A SHEET 1 OF 1
DATE 99.04.30		TITLE CONNECTOR	SCALE NTS
A	99.04.30	NEW ISSUE	
AI	RF 02.09.16	ADDED AN960JD10	

RELEASED
99.05.11 KE

SPEC CONTROL DRAWING

ILLUSTRATION PROVIDED FOR REFERENCE ONLY



AN960JD10 WASHER (1)

REPLACE EXISTING NUT
WITH MS21042-3

APPROVED SUPPLIER
ARENS P/N FT319

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31558



Elliott Manufacturing
11 Beckwith Avenue
Nowlan Road Entrance
Binghamton, NY 13901
607-772-0404
Fax: 607-772-0431

Order Date: 05/31/2008
Printed Date: 06/10/2008
Page: 1

Ship To:


DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ONTARIO K6A 1K7
CANADA

SO Shipment



Sales Order 176710



Customer ID	Purchase Order	Terms	Ship Via	F.O.B.	Sales Person	Ship From
DAR130	PO00006464	NET 30 DAYS	FEDX-GRD-COLLECT	origin	AF	ONSITE
Back Order Qty	Shipped Qty	U.O.M.	Item Number	Item Status	Need By Date	
40		EA	FT319	Sale	06/09/2008	
						
		REV H FITTING DART P/N FT319 SHIP ASAP				
		INSPECTED/ACCEPTED D. TASKER Date <u>JUN 10 2008</u>				
		NOTES LEVEL 3/ GOV'T AND CRITICAL ITEM CHECKLIST APPLY C OF C MATERIAL CERT REQUIRED PS-004 REF QUOTE 15593 ATTACHED OKAY TO SHIP EARLY				



CONFORMANCE CERTIFICATE FOR MATERIAL SHIPPED

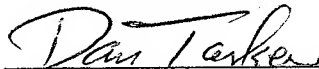
Dated 6/10/2008

Elliott Manufacturing Co., LLC hereby certifies that all materials and processes used in the manufacture of parts called for on Purchase Order Number **PO000006464** received **DART AEROSPACE LTD** conform to manufacturing specifications indicated in drawings or specifications as called for on said purchase order. Process certifications, chemical and physical test reports, as required by drawing, specification and/or other applicable documentation are on file and may be inspected by the buyer and/or government representative upon request.

Description	Customer Part Number	Quantity
FITTING ASSEMBLY	FT319	40
ELLIOTT # FT319	REV. H	

ELLIOTT MANUFACTURING CO., LLC

BY:



TITLE: Assembly Technician

B.W. Elliott Manufacturing Co., LLC, Box 773, Binghamton, NY 13902

Tel: (607) 772-0404 Email: sales@elliottmfg.com Web Site: elliottmfg.com